## WATTSAN 1610 DUOS LT

The Wattsan 1610 Duos LT laser machine is an advanced medium format model for laser cutting and engraving of non-metallic materials.

The machine for cutting most materials to full size. The second cutting head significantly speeds up production.

Cutting: wood, plywood, cardboard, paper,

plastics, plexiglass (acrylic), leather, fabric, fur, PET, MDF, rubber, paronite, foam rubber

Engraving: wood, plywood, cardboard,

plastics, rubber, leather, fabric, fur, plexiglass (acrylic), PET, MDF, glass,

stone etc.



# **Product parameters**

Model	1610 DUOS LT
Brand	Wattsan
Laser type	Sealed CO2 laser tube
Application	Cutting, engraving
Warranty	1 year
Dimensions	
Working area	1600 * 1000 mm
Machine size (L * W * H)	1600 mm * 2200 mm * 670 mm + 315 mm (if on its wheels)
Packing size	2300 mm * 1750 mm * 810 mm
Weight	457 kg
Optics	
Laser power	100-120 W
Engraving depth	3 mm
Max. cutting thickness (wood)	10-13 mm
Diameter of mirrors	25 mm
ZnSe lens	o20 f-50
Focal length	50 mm
Laser tube life	10000 h

Mechanics		
Table model	Lamels	
Lifting table	Yes	
Lowering depth of the work table	160 mm	
Control system	Ruida RDC 6445G	
Cutting speed	0-400 mm/s	
Engraving speed	0-600 mm/s	
Cooling	Water	
Electric power supply	220V	
Power consumption	3400	
Through table	Yes (Y-axis)	
Y-axis structure	Linear guide AMT PMI MSB 15S	
X-axis structure	Linear guide AMT PMI MSB 15S	
Engine on X	57-H350C / SH	
Engine Y	57-H350C / SH	
Engine for the second head	57-H350B (option)	



## Sphere of application

Souvenir industry, decor, light and heavy industry, funeral services, prototyping and much more. Laser cutting machines are used as stand-alone devices and in combination with other machines, as well as auxiliary equipment for production.



## Lifting table

The lifting table allows the use of a rotary device.

Due to the rare use of the rotary device, the machine is equipped with a manual lowering of the table.

At the request of the client, the lift of the table can be automated.

## Advantages:



Strengthened portal the wall thickness of the aluminum pipe is 5mm, even at maximum speed you will get a perfect engraving.



Frame construction the uniqueness of all Wattsan laser machines is the presence of a frame structure, this increases the weight of the machine and eliminates vibrations even at high speeds.



Unique cutting head We design our machines with universal cutting heads with wide and narrow nozzles. The wide nozzle blows away combustion residues and promotes better engraving. The laser head is designed for use with lenses with different focal lengths.



Belt gear reducer and 3M belt has an increased service life due to the size of the tooth, and also excludes the coin cut due to special materials. Relieves stress on stepper motors, extending their service life.



PMI rails guarantee high accuracy throughout the entire service life of the machine. It is the most widely used brand in the whole world.



Two working heads that is why the machine is called DUOS. The two heads work synchronously with a minimum distance of 130 mm from each other, which speeds up the production process of serial products in half.



the most important advantage of the 1610 DUOS is the ability to work with unlimited material lengths. The fact is that the design of the equipment allows you to remove the front wall and use the freed up

space for through cutting.

Through table

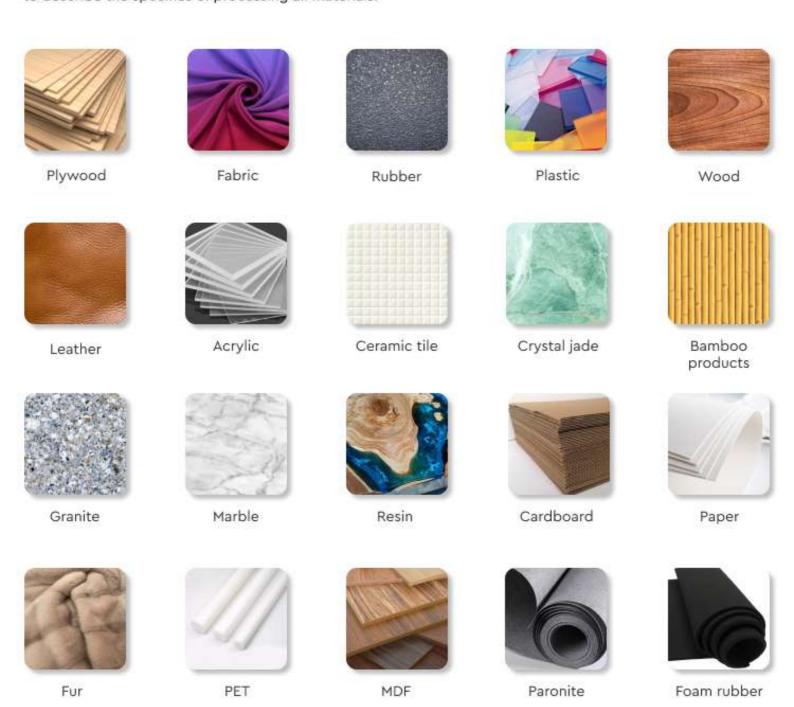


All machine tool upgrades are aimed at improving the end result, taking into account the opinions of customers. The products obtained in Wattsan machines do not require additional processing. We consider many factors so that our customers can get the best quality products at a lower cost. Each laser machine is designed to work 24/7.



## Processable materials:

Laser machine Wattsan 1610 Duos LT is designed for cutting and engraving on a wide range of materials. Our task is not only to choose the right machine, but also to describe the specifics of processing all materials.



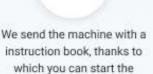


### Training to work on the machine

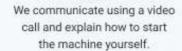
Our machines are used all over the world with a huge variety of materials.

We are constantly gaining experience and will advise not only how to choose the optimal parameters for work, but also help to organize production.

If you have any questions about working with any material or your vector, our manager will send you a video of working with it!



machine yourself.





An engineer from China arrives to you and gives training on how to work with the machine.



The nearest dealer (may be from the same or a neighboring country) will arrive to you and give instructions.

# We are improving our equipment so that you get the best!

70 engineers

In order to use our machines all over the world, for customers, we make them as reliable as possible and select the most popular consumables.



43000 factory area 24/7 communication

## Well-organized processes at all stages



#### Durability

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#### Development

The development department designs the machines so that they are suitable for all areas of production. Wattsan machines are designed to work in a 24/7 mode.



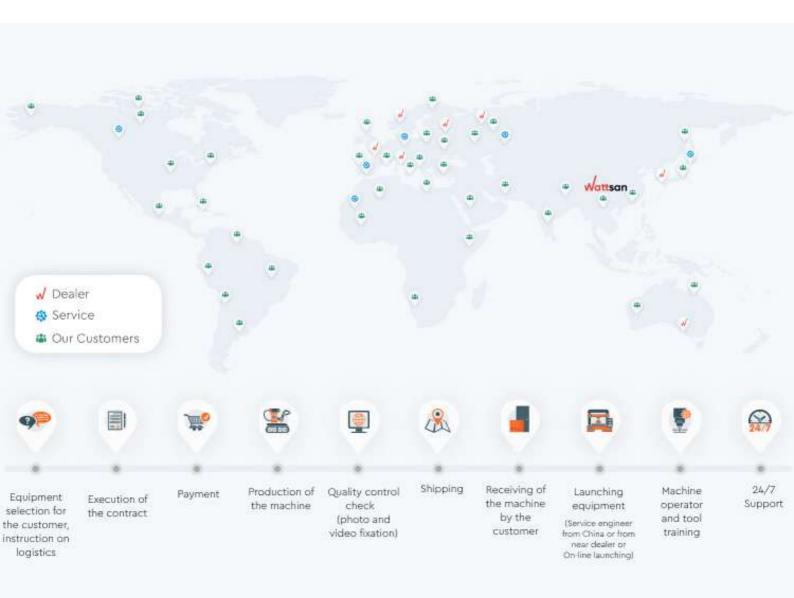
#### Training

Wattsan has developed and is constantly improving a support system, training for customers and partners, which allows you to start using the equipment in a short time, avoid simple mistakes and get an immediate response from the service department.



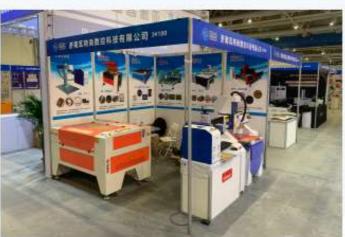
#### Quality

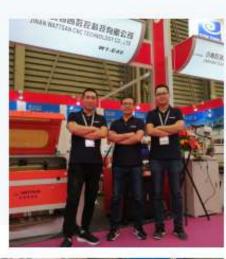
We use modern highprecision equipment for the assembly of machine tools. This is a guarantee of the highest rate of accuracy of machines throughout the entire life of the equipment.



# **Exhibition**











# Certificates

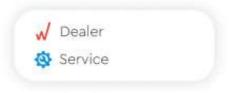








When choosing components for our machines, we not only select the best components, but also control their availability in other countries for quick service by our customers or service engineers around the world.



## We will show the machine in On-line mode

Our employees will conduct a demonstration of the machine on-line or send you a video of cutting (engraving) your material according to your layout If necessary, service engineers will resolve most of the issues that arise using video communication.













